



Int= average of normalized integrals values

MW =molecular weight

P =Purity (as percent value)

m = mass

n= number of protons giving rise to a given NMR signal (The total number of protons is set to one because an average of all normalized integrals is carried out)

$$n_{EC} = 1$$

$$n_3 = 1$$

$$Int_{EC} = 1.105$$

$$Int_3 = 1.010$$

$$MW_{EC} = 88.06$$

$$MW_3 = 245.32$$

$$M_{EC} = 8.9 \text{ mg}$$

$$m_3 = 22.5 \text{ mg}$$

$$P_{EC} > 99 \%$$

$$P(\%) = \left(\frac{n_{EC} \cdot Int_3 \cdot MW_3 \cdot m_{EC}}{n_3 \cdot Int_{EC} \cdot MW_{EC} \cdot m_3} \right) \cdot P_{EC} = 96.4\%$$

